



Partsbook

for

Multi Quick Processor Combi jaw MQP-30-C

Product	Part Number
MQP-30-C Serie 3	MQP30C090CAA



Partsbook_mqp30c090caa-a.docx

March 2015

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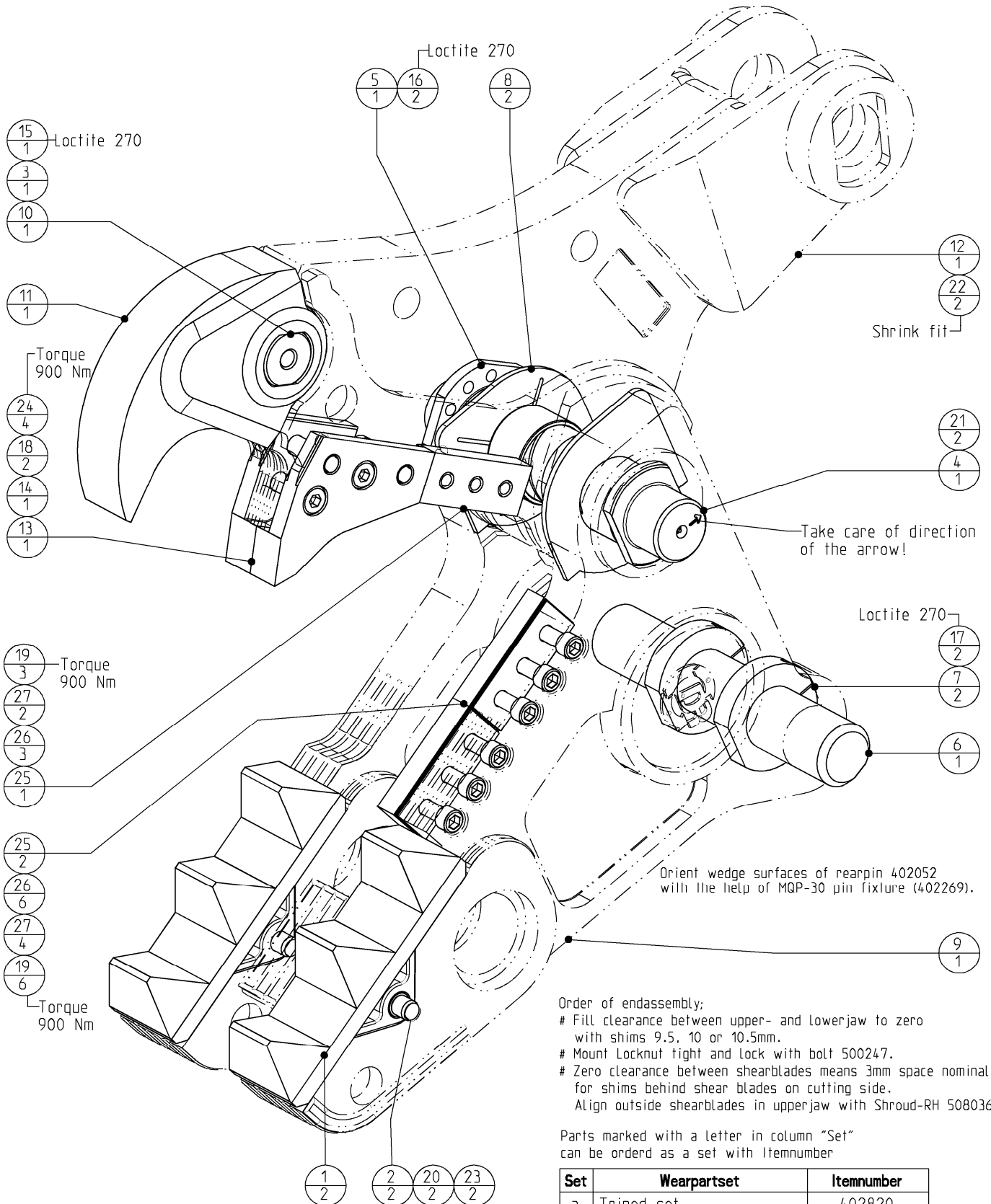
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Multi Quick Processor

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Jaw GP



Order of endassembly;
 # Fill clearance between upper- and lowerjaw to zero with shims 9.5, 10 or 10.5mm.
 # Mount Locknut tight and lock with bolt 500247.
 # Zero clearance between shearblades means 3mm space nominal for shims behind shear blades on cutting side.
 Align outside shearblades in upperjaw with Shroud-RH 508036.

Parts marked with a letter in column "Set" can be ordered as a set with Itemnumber

Set	Wearpartset	Itemnumber
a	Tripod set	402820
b	Shearblade set	402825
c	Piercingblade set	405699
d	Rippertooth set (excl. pin)	402842

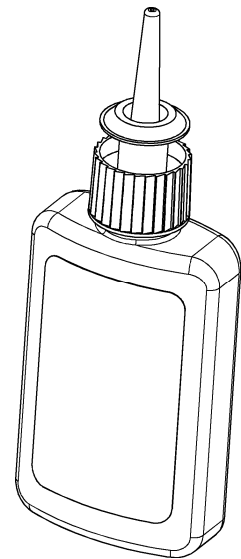
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Jaw GP	Number	MQP30C090CAA-A		

b	27	508022	Shim - straight	6
b	26	508021	Shim - straight	9
b	25	508020	Shearblade - straight	3
c	24	506023	Shoulder bolt	4
a	23	504053	O-ring	2
	22	500572	Bushing	2
	21	500560	Grease - nipple	2
a	20	500559	Tension bush - outside	2
b	19	500285	Hex. socket head cap screw	9
c	18	500265	Hex. socket head cap screw	2
	17	500262	Hex. socket head cap screw	2
	16	500247	Hex. socket head cap screw	2
d	15	500144	Bolts Hexagon	1
c	14	405701	Piercingblade - LH	1
c	13	405700	Piercingblade - RH	1
	12	403131	Jaw - upper asm.	1
d	11	402922	Ripperfoot	1
	10	402163	Lock - pin	1
	9	402143	Jaw - lower asm. machined	1
	8	402105	Spacer	2
	7	402053	Ring - clamp	2
	6	402052	Pin	1
	5	402051	Locknut M110x4	1
	4	402050	Pin	1
d	3	401965	Lock - cover	1
a	2	401311	Lock - pin	2
a	1	401194	Tripod	2
Set	POS	PARTNUMBER	PARTNAME	QT

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Additional parts	Number	n.a.		

Chemical lock

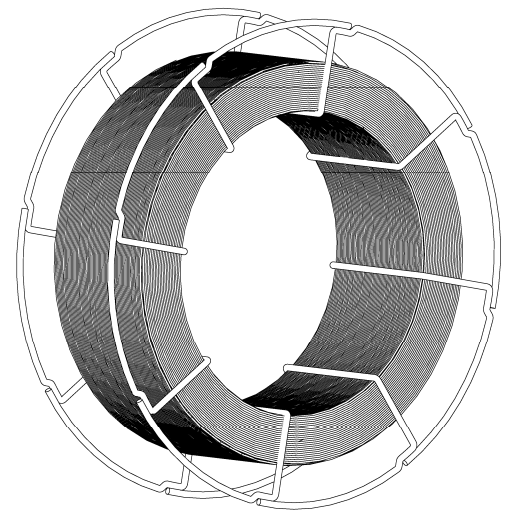
195050158	Cyberbond TT62 Pumpgel	1
506018	Loctite 480 Flacon 20 gr	1
506017	Loctite 638 Flacon 50 ml	1
506016	Loctite 270 Flacon 50 ml	1
PARTNUMBER	PARTNAME	QT



MAG welding wire

- for hard facing cutting blades
- 48-52 HRc

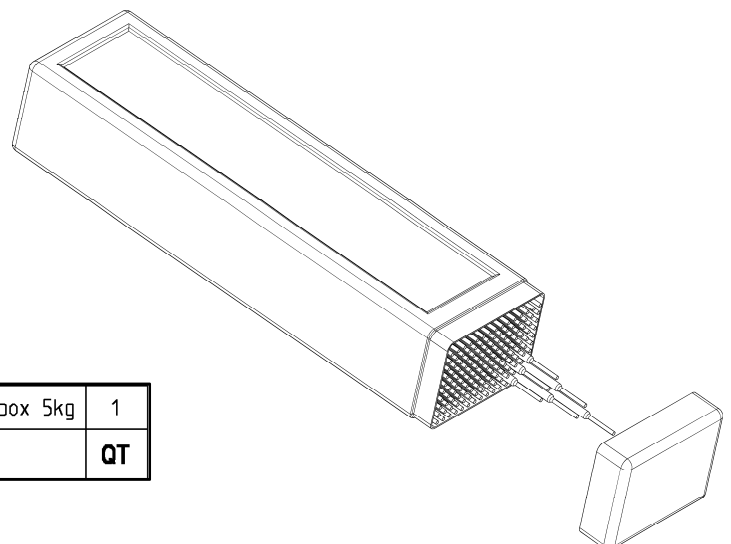
501237	Welding wire MAG; 1.8425, coil 15kg	1
PARTNUMBER	PARTNAME	QT



Welding electrodes

- for hard facing cutting blades
- 48-52 HRc

501238	Weld. electr.:1.8425, Ø 2.5mm, box 5kg	1
PARTNUMBER	PARTNAME	QT



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Mounting instructions for Cyberbound TT 62

This instruction shall guarantee that all hydraulic fittings and cartridges will be mounted and glued in correctly.

Procedure:

Clean and degrease thoroughly all components with a special cleaner for anaerobic adhesives (e.g. Loctite cleaner 7063) or acetone.

Apply on the outside thread only a bead of Cyberbond TT62 pump gel to approx. 2/3 of the girth of the second thread for fittings up to a diameter of 20mm or to the entire girth for fittings with a diameter larger than 20mm.



Cyberbound
TT 62



Clean from adhesive residues pressed out from the bore hole after fitting.

ATTENTION. The sealings shall be free of adhesive residues!

Tighten fittings with given fastening torques.

Standard torque values for bolts (when not indicated)

Thread size	Torque (Nm) for quality		
	8.8	10.9	12.9
M8	22,5	32,4	38,7
M10	45,0	63,0	75,6
M12	77,4	109,0	131,0
M16	194,0	270,0	324,0
M20	369,0	522,0	630,0
M24	639,0	900,0	1080,0
M27	945,0	1305,0	1575,0
M30	1260,0	1800,0	2160,0



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